



AICrNX Coated

13-Flute Finishers, Chip Control, Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated Part #
1-1/4	1.250	2-1/2	5-1/2	.030	1-1/4	RFZ13234
1-1/4	1.250	2-1/2	5-1/2	.060	1-1/4	RFZ13235
1-1/4	1.250	2-1/2	5-1/2	.125	1-1/4	RFZ13236
1-1/4	1.250	3-1/8	6-1/2	.030	1-1/4	RFZ13237
1-1/4	1.250	3-1/8	6-1/2	.060	1-1/4	RFZ13238
1-1/4	1.250	3-1/8	6-1/2	.125	1-1/4	RFZ13239

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



[Speeds & Feeds page 207.](#)
[Tool application data pages 208-212.](#)